

18269



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Canada

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RBW6210G01631-8G-10
Job Sheet 198934



Part No: RBW6210G01631-8G-10

Job Qty: 4 pcs

Part Name: Lower Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/7/19

Job Tracking No:

Due Date: 10/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBW6210G01631-8G Rev.C IPP Rev. A 18.10.11 New issue DP Verify DD/IPP Rev. B 19.03.05 drawing revision DP Verify DD/IPP Rev. C 19.07.30 DWG revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	NV5000 - 1	4 pcs	10/14/19	10/14/19	1.00	1.00	NV5000 - 1 - B4B		J.C.L.
							NV5000 - 2 - B4B		
120	QC 2	4 pcs	10/14/19	10/14/19	0.00	0.00	QC 2 - 1		J.C.L. 19-08-19
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		

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Container No: S210617



Part: RBW6210G01631-8G-10

Job No: 198934

Serial No/Batch: S210617

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 08/30/19

Plex 8/7/19 3:52 PM Dart.lajeunesse.marie

130 QC 8	4 pcs	10/14/19	0.00 0.00	QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	m/19/08/31
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
140 Packaging 3-1 - Stock - B4B 4 pcs		10/14/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS 28 7-89
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	

8/7/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	DAS
				Packaging 3 - 36 - B4B	21
150 QC 21 - SA	4 pcs	10/14/19	0.00 0.00	QC 21 - SA - 21	9-59
				QC 21 - SA - 70	
				QC 21 - SA - 53	
				DWG REV: C	SEP 04 2019
				2-Debut	3-Use DT10469

 Part Op 110 - 1-Machine as per folio FC532 FOLIO REV: AA DWG REV: C 2-Debur 3-Use DT 10469

Descriptions: soft jaws

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

140 - (Identify as per dwg & Stock Location: _____)

150 - (QC21- Final Inspection - Work Order Release)

GA078

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
8702K566	UHMW Bar, Black, 3" Wide, 3/4" Thick	4.2400 ft (1.06 ea)	110-NV5000 - 1	5204 363 S118828

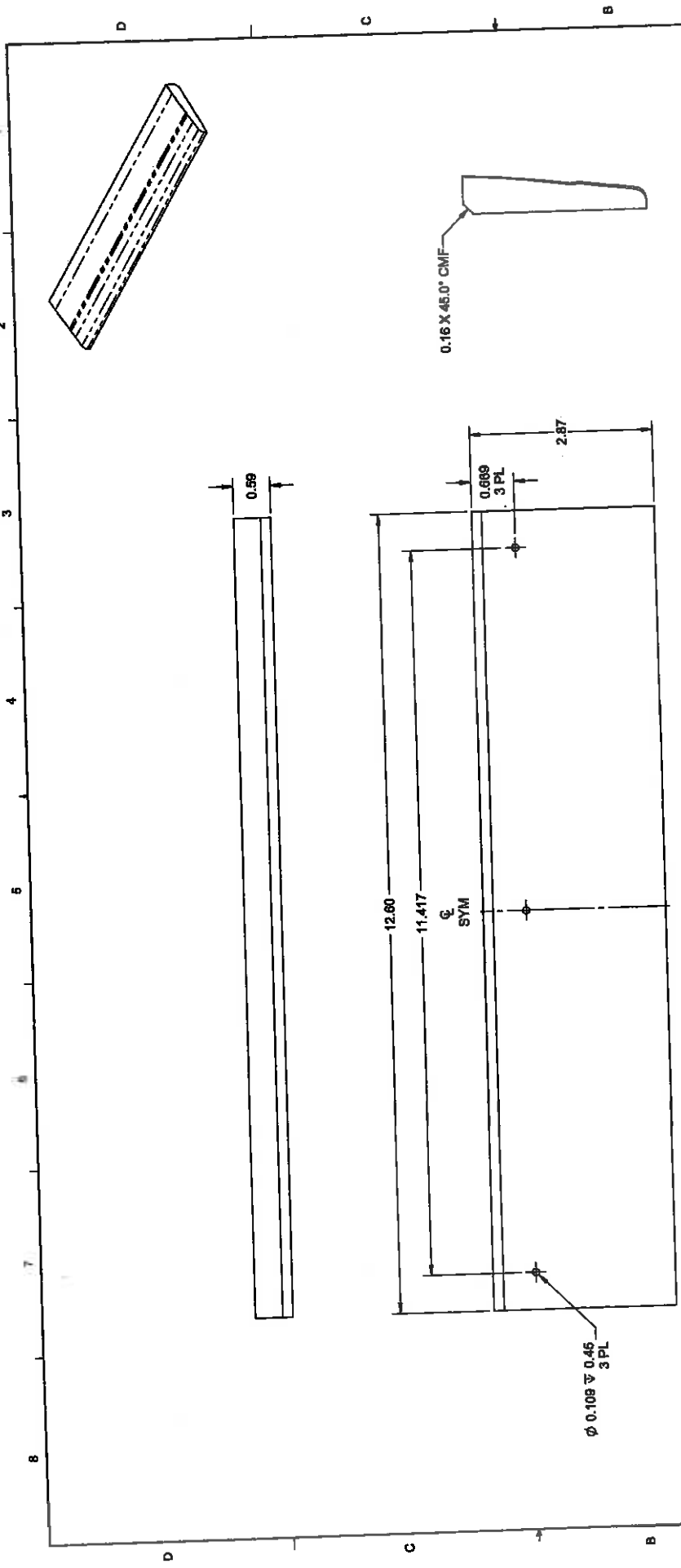
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-NV5000 - 1	8702K566	4	4	0

Part Specifications

Specifications could not be found.

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RBW6210G01631-8G-10 LOWER PLATE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
198734 M/S
19-08-07

- NOTES:
- 1) MATERIAL: UHMW
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) REMOVE ALL SHARP EDGES AND BURRS
7) IDENTIFICATION: N/A
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF $\pm 0.005"$ PER CAD FILE RBW6210G01631-8G-10 REV. C STEP

DESIGN	VM	DATE	2019-07-03
DRAWN	RPT		
CHECKED	RPT		
MFG. APPR.	DP		
APPROVED	WJ		
TITLE			
MR BLADE LOCKING PROTECTION TOOL			
SCALE			
NTS			
TOOL PART #			
RBW6210G01631-8G			
REV. C			
SHEET 12 OF 13			
DART AEROSPACE LTD			
HAWKESBURY, ONTARIO, CANADA			

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Entered: _____ Date: _____ **WORK ORDER NON-CONFORMANCE / ROUTE UPDATE**

Route update only

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Cross tube ☐
Small Fab ☐
Finishing ☐
Skid-tube ☐
Machining ☐
Large Fab ☐
Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐
Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

MRB (QS1042)

QTY Affected :

Sequence #:

Disposition

Description Work Order Deviation

Completed By

Lead hand / Supervisor

QC / QA Coordinator

FAULT CATEGORY

Root Cause	Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong
Operator	☐	☐	☐	☐
Manufacturing Process	☐	Misaligned/off center	Folio/Program	Outside Tolerance
Equip/Tooling	☐	BOM/Route	Grain Direction	Drawing
Handling/Preservation	☐	Broken/Damage/Defect	Weld	Finish
Material	☐	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing
Product Improvement	☐	Drill Holes	Out of Sequence	Misread
Process Improvement	☐	Fit/Function	Off-set/Set-up	
Human Factors	☐			

Other/Details: